

CLAIMS

1. A multi-layered sheet comprising:
 - a substrate layer;
 - a cohesive failure resin layer formed on the substrate layer and containing a polyolefin resin and a flexible resin or an elastomer; and
 - a non-cohesive failure resin layer formed on the cohesive failure resin layer, wherein:
the non-cohesive failure resin layer contains a polyolefin resin and has a thickness in the range of 7 to 40 μm .
- 10 2. The multi-layered sheet according to claim 1, wherein:
 - the substrate layer is a polyolefin resin;
 - the cohesive failure resin layer is an ethylene-polar vinyl compound copolymer as the flexible resin; and
 - the polyolefin resin of the non-cohesive failure resin layer is a polypropylene resin having a melting point of 140°C or higher.
- 15 3. The multi-layered sheet according to claim 2, wherein:
 - the cohesive failure resin layer contains a polypropylene resin in the range of 50 to 95 wt% and an ethylene-polar vinyl compound copolymer in the range of 5 to 50 wt%.
- 20 4. The multi-layered sheet according to claim 2 or 3, wherein:
 - the ethylene-polar vinyl compound copolymer of the cohesive failure resin layer is an ethylene acrylic acid copolymer or an ethylene-polyvinyl acetate copolymer.
- 25 5. The multi-layered sheet according to any one of claims 1 to 4, further comprising:
 - a gas barrier layer formed on a side opposite to the cohesive failure resin layer of the substrate layer.
6. A container comprising:
 - a flange formed on a peripheral edge of an opening for storage of a packaging object, wherein:
the container is formed by thermally forming the multi-layered sheet according to any one of claims 1 to 5; and

a non-cohesive failure resin layer of the multi-layered sheet is positioned on an inner surface side of the container.

7. An easily-unsealable packaging article comprising:

the container according to claim 6; and

5 a lid for closing an opening of the container, wherein:

the lid is thermally sealed to a flange of the container.

8. A container comprising:

a substrate layer;

a cohesive failure resin layer formed on the substrate layer and containing a 10 polyolefin resin and a flexible resin or an elastomer; and

a non-cohesive failure resin layer formed on the cohesive failure resin layer and containing a polyolefin resin, wherein:

the non-cohesive failure resin layer is positioned on an inner surface side of the container; and

15 a circular cut portion is formed on the non-cohesive failure resin layer of the flange.

9. The container according to claim 8, wherein:

the substrate layer is a polyolefin resin;

the cohesive failure resin layer is an ethylene-polar vinyl compound copolymer as 20 the flexible resin; and

the polyolefin resin of the non-cohesive failure resin layer is a polypropylene resin having a melting point of 140°C or higher.

10. The container according to claim 9, wherein:

the cohesive failure resin layer contains a polypropylene resin in the range of 50 25 to 95 wt%; and the ethylene-polar vinyl compound copolymer in the range of 5 to 50 wt%.

11. The container according to claim 9 or 10, wherein:

the ethylene-polar vinyl compound copolymer of the cohesive failure resin layer is an ethylene-acrylic acid copolymer or an ethylene-polyvinyl acetate copolymer.

12. The container according to any one of claims 8 to 11, further comprising:

a gas barrier layer formed on a side opposite to the cohesive failure resin layer of the substrate layer.

13. An easily-unsealable packaging article comprising:

the container according to any one of claims 8 to 12; and

5 a lid closing an opening of the container, wherein:

the lid is thermally sealed on an outer peripheral side of the cut portion on a flange of the container.

14. The easily-unsealable packaging article according to claim 13, wherein:

the lid is thermally sealed on the outer peripheral side away from the cut portion

10 on the flange of the container by a distance of 0.5mm or more.